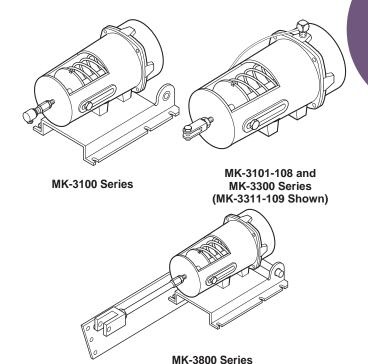
Pneumatic Damper Actuators

Proportional pneumatic actuator with 8 in.² (52 cm²) effective area used to control dampers, mixing boxes, air valves, etc., in heating, ventilating, and air conditioning systems.

Features:

- Rugged cast aluminum bodies.
- · Long lasting rolling diaphragm.
- Provisions for adjustable stroke-stop.



Model Ch	art											
							Maximui	m Force ^b	Nominal Torque ^c			
						Return Stroke	Power Stroke			Proportional Control ^b		
	Oper	Nominal Operating Range		Starting Pressure		Based on 1.5 psi (10 kPa) Pressure to Actuator	15 psi (103 kPa) Supply Dual Press. System	15 psi (103 kPa) Supply Single Press. System ^d	20 psi (138 kPa) Supply Single or Dual Press. System ^d	15 psi (103 kPa) Supply Dual Press. System	15 psi (103 kPa) Supply Single Press. System ^d	20 psi (138 kPa) Supply Single or Dual Press. System ^d
	psig	kPa	psig	kPa	in. (mm)	lb (N)	lb (N)	lb (N)	lb (N)	lb-in. (N-m)	lb-in. (N-m)	lb-in. (N-m)
MK-3101	3 to 8	21 to 55	3 ±1	21 ±7	3-1/2 (89), adjustable 2 to 4 (51 to 102)	12 (53)	44 (196)	56 (249)	96 (427)	21 (2.37)	21 (2.37)	21 (2.37)
MK-3111	5 to 10	34 to 69	5 ±1	34 ±7		28 (125)	28 (125)	40 (178)	80 (356)			

^a Factory setting required for published operating range.

^b Force and torques based on factory set stroke and starting pressure.

 $^{^{\}rm c}$ Nominal torque for actuators without positive positioner is based on 1.5 psi pressure change at the actuator.

^d Adjust pressure reducing valve so that listed pressures are available at the actuator.

MK-3000 Series, MK4-3000 Series

Model Ch	art (C	ontin	ued)									
	Nominal Operating Range		Starting Pressure		Nominal Stroke ^a		Maximu	n Force ^b	Nominal Torque ^c			
						Return Stroke	Power Stroke			Proportional Control ^b		
Model No.						Based on 1.5 psi (10 kPa) Pressure to Actuator	15 psi (103 kPa) Supply Dual Press. System	15 psi (103 kPa) Supply Single Press. System ^d	20 psi (138 kPa) Supply Single or Dual Press. System ^d	15 psi (103 kPa) Supply Dual Press. System	15 psi (103 kPa) Supply Single Press. System ^d	20 psi (138 kPa) Supply Single or Dual Press. System ^d
	psig	kPa	psig	kPa	in. (mm)	lb (N)	lb (N)	lb (N)	lb (N)	lb-in. (N-m)	lb-in. (N-m)	lb-in. (N-m)
MK-3121	0 to 12	3 to 13 55 to 90	8 ±1	55 ±7	3-1/2 (89), adjustable 2 to 4	52 (231)		4 16 (18) (71)	56 (249)	7 (0.79)	21 (2.37)	21 (2.37)
MK4-3121 ^e							4 (18)				28 (3.16)	91 (10.28)
MK-3141	3 to 13	21 to 90	3 non-adj.	21 non-adj.	(51 to 102)						21	
MK-3151	3 to 6, 9 to 12	21 to 41, 62 to 83	3 to 6	21 to 41	2-3/4 (70), adjustable 2 to 2-3/4 (51 to 70)	12 (53)	12 (53)	24 (107)	64 (285)	21 (2.37)	(2.37)	21 (2.37)
MK-3161	3 to 6, 11 to 17	21 to 41, 76 to 117					0 (0)	0 (0)	24 (107)	0 (0)	0 (0)	
MK-3821	8 to 13	55 to 90	90 8 ±1	55 ±1	3-1/2 (89), adjustable 2 to 4 (51 to 102)	52 (231)	4	16 (71)	56 (249)	7 (0.79)	21 (2.37)	
MK4-3821 ^e	8 to 13	33 10 90					(18)				28 (3.16)	91 (10.28)

^a Factory setting required for published operating range.

^e Factory installed positive positioner (AK-42309-500) start point adjustable 2 to 10 psi with range adjustable 2 to 10 psi.

Specifications						
Construction						
Housing	Die cast aluminum.					
Diaphragm	Beaded molded neoprene.					
Stroke	Refer to Description Model Chart.					
Nominal Damper Area	Actuator sizing should be done in accordance with damper manufacturer's specifications.					
Start point	Adjustable on most models ±1 psi, refer to Description Model Chart.					
Spring	Retracts actuator shaft on loss of air pressure.					
Maximum air pressure	30 psig (207 kPa).					
Ambient temperature limits						
Shipping	-40 to 160°F (-40 to 71°C).					
Operating	-20 to 160°F (-29 to 71°C).					
Air connections	1/8 in. FNPT.					
Mounting	In any position. Mounting bracket (except MK-3300 Series end mounting) and connector for 5/16 in (8 mm) diameter push rod included with actuator.					
Dimensions						
MK-3100 Series	Series 12 L x 5-7/8 W x 5-1/2 D in. (305 x 149 x 140 mm).					
MK-3300 Series	11 L x 6 W x 4-1/2 D in. (280 x 152 x 114 mm).					
MK-3800 Series	20-3/16 L x 7-1/4 W x 6-1/2 D in. (513 x 184 x 165 mm).					

^b Force and torques based on factory set stroke and starting pressure.

 $^{^{\}rm c}$ Nominal torque for actuators without positive positioner is based on 1.5 psi pressure change at the actuator.

 $^{^{\}rm d}$ $\,$ Adjust pressure reducing valve so that listed pressures are available at the actuator.

MK-3000 Series, MK4-3000 Series

Accessories

AM-545

Model No. Description

AK-42309-500 Positive positioner and linkage.

AM-111 Crank arm for 5/16 in. diameter damper shaft.

AM-112 Crank arm for 3/8 in. diameter damper shaft.

AM-113 Crank arm for 1/2 in. diameter damper shaft.

AM-115 Crank arm for 7/16 in. diameter damper shaft.

AM-122 Linkage connector straight type.

AM-123 Damper clip.

 AM-125
 5/16 x 20 in. damper rod.

 AM-125-048
 5/16 x 48 in. damper rod.

 AM-132
 Ball joint connector.

 AM-161-3
 Damper linkage kit.

AM-301 90° mounting bracket for pivot mounting.

AM-530 Crank arm for 1/2 in. diameter damper shaft holes for 3-1/2 in. and 4-1/2 in. stroke.

AM-532 Bolt-on frame lug and damper blade clip kit.

AM-533 Actuator shaft extension.
AM-534 Pivot stud for pivot mounting.
AM-535 Clevis for pivot mounting.

AM-536 Mounting plates for pivot mounting on ducts or damper frame.

Rod end connector for 5/16 in. (10 mm) dia. rods.

TOOL-95-1 Pneumatic calibration tool kit.

 PND-45-343
 3 to 8 green spring.

 PND-45-345
 5 to 10 black spring.

 PND-45-348
 8 to 13 blue spring.

 PND-2-1
 Diaphragm.