

TAC 1354 Clifford Avenue P. O. Box 2940 Loves Park, IL 61132-2940 www.tac.com

AL-190 Series

Solenoid Air Valve General Instructions

Application

For applications where an electrical circuit is used to control a pneumatically operated devices. Used to direct supply or control air to pneumatic devices when the coil is either energized or de-energized, depending on the supply and exhaust air connections.



- Plastic corrosion-resistant body provides long life.
- Mounting bracket and fittings for 1/4" O.D. plastic tubing supplied with valve for simple, quick installation.
- High capacity of AL-190 series allows more devices to be used with fewer solenoid air valves.
- All popular voltages from 24V to 480V available for maximum application flexibility.

Applicable Literature

- TAC Cross-Reference Guide, F-23638
- TAC Reference Manual, F-21683
- TAC Application Manual, F-21335



SPECIFICATIONS

Valve Inputs

Power Input: 6.1 Watts (energized).

Available Voltages: See Table-1.

Electrical Connections: 18" (457 mm) leads on the coil. Coil leads are red; ground lead is green. Threaded hole for 1/2" conduit connector. Accepts 1/2" EMT fittings. **Maximum Inlet Air Pressure:** 30 psig (345 kPa). Clean, dry, oil free air required (reference EN-123).

Air Connections: For 1/4" compression fittings. Three (3) compression fittings (PKG-1141) for 1/4" plastic tubing supplied with each valve.

N.O., Normally open, Port 3.

N.C., Normally closed, Port 2.

COM, Common, Port 1.

Valve Outputs

Flow Capacity: 0.59 scfm (236 ml/s) at 15 psig (103 kPa) supply with 1 psig (6.9 kPa) drop.

Environment

Ambient Temperature Limits:

Shipping, -40 to 150°F (-40 to 65°C).
 Operating, 32 to 130°F (0 to 54°C).
 Supply Air, 40 to 130°F (4 to 54°C).
 Humidity: 5 to 95% RH, non-condensing.
 Location: NEMA Types 1, 2, 3, 3S, 4 and 4X.

Table-1 Model Chart and Replacement Parts for Solenoid Air Valves.

Part Number	Voltage (AC 60 Hz) +10/-15%	Replacement Part Numbers
		TAC
AL-190	24	PNR-326-24
AL-191	120	PNR-326-120
AL-192	208	PNR-326-208
AL-193	240	PNR-326-240
AL-195	480	PNR-326-480

ACCESSORIES

AL-196 Compression fitting for 1/4" metal tubing (18 per package)

TYPICAL APPLICATION

When the supply fan is started, Electric Pneumatic (EP) Solenoid Air Valve E.P.-1 is energized, connecting N.C. and common ports. Main Air (20 Psig) is supplied to P.E.-1, starting Humidifier Fan; to Room Humidistat H-1, placing normally-closed Steam Humidifier Valve under control; to positioners of outside, Return and Relief Damper temperature controller, and to Remote Exhaust Damper Motor M-4, opening the normally-closed Exhaust Damper fully.

When the supply fan is stopped, E.P.-1 is de-energized, connecting the Common and N.O. ports, exhausting main air from control devices. P.E.-1 stops the Humidifier Fan; the nor-mally-closed Humidifier Valve closes; the Outside Air and Relief Damper close; the Return Damper opens and the Exhaust Damper closes.



Figure-1 Typical Application Wiring Diagram.

INSTALLATION Inspection

Inspect the carton for damage. If damaged, notify the appropriate carrier immediately. Inspect the device for obvious damage. Return damaged products.

Requirements

- Job wiring diagrams
- Tools (not provided)
- Installer must be a qualified, experienced technician

	Disconnect all power supplies (line power) before installation.
	 Make all connections in accordance with the wiring diagram and in accordance with national and local electrical codes. Use copper conductors only.
	 Do not exceed ratings of the device(s).
	• Avoid locations where excessive moisture, corrosive fumes, or vibration is present.
Mounting	
	 Fasten to wall, duct or cabinet subpanel with two #8 sheet metal screws or equivalent, using mounting bracket supplied with unit.
	2. Valve should be mounted vertically with solenoid at top and port 1 at bottom.
	3. Rotate the solenoid enclosure to the most convenient wiring position.
CHECKOUT	
Go No Go Test	
	1. Connect solenoid ports.
	2. Apply air to Port #1, Ports #1 and #3 should be connected.
	3. Apply power to the solenoid, Ports #1 and #2 should be connected.
	4. If Ports #1 and #2 are not connected, check to see if the proper voltage is applied.
	5. Replace the solenoid with a functional unit if solenoid is powered and Ports #1 and #2 are not connected.
MAINTENANCE	Regular maintenance of the total system is recommended to assure sustained optimum performance.
FIELD REPAIR	None. Replace with a functional solenoid.
DIMENSIONAL DATA	
	1/2" NPT 1/4" G.DCompression Connection 13 Pieces) 4-5/16" U
2 Maunting hales for .130 thread cutting sciew at .154 thru sciew	

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Pail 1

Figure-2 AL-190 Dimensional Drawing.