

## Control Cabinets

### Application

Control cabinets for mounting of electric, electronic and pneumatic controls.

### Specifications

#### Construction:

**Doors,** Locking type, with keys, rigidly supported. The doors easily removed for protection on job site installation or mounting of components. See Table 1.

**Steel Gauge,** See Table 1.

**Knockouts,** Aligned so that a short nipple may be used to couple the panels. See Table 1.

**Appearance,** See Table 1.

**Locations:** NEMA Type 1 indoor only.

**Mounting:** Four extruded mounting holes 1/4" (6 mm).

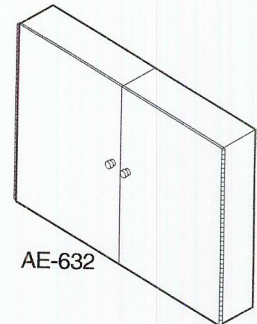
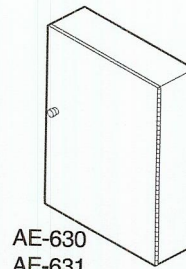
**Dimensions:** See Table 1.

#### Accessories:

None.

#### Maintenance Parts

BYZP-268 Replacement lock for AE-630 thru AE-632



**Table-1 Specifications.**

Part Number	Door		Steel Gauge	Subpanel	Finish	Knockouts	Dimensions in. (mm)
	Type	Opening					
AE-630	Single, Continuously Hinged	Right or Left-handed	18	AE-630-101 or Obtain Locally	Beige Paint	For 3/4" conduit, two on each side.	16 wide x 24 high x 7 deep (406 x 610 x 178)
AE-631	Single, Continuously Hinged	Right or Left-handed	18	AE-631-101 or Obtain Locally			24 wide x 32 high x 7 deep (610 x 813 x 178)
AE-632	Double, Continuously Hinged	Right and Left-handed	16	Obtain Locally, one or two subpanels may be used			42 wide x 36 high x 7 deep (1067 x 914 x 178)

**Table-2 Subpanels.**

Part Number	Description	Dimensions in. (mm)
AE-630-101	Subpanel for AE-630, 16 gauge, perforated for #8 Type A sheet metal screws, flanged.	14-1/2 wide x 20 high (368 x 508)
AE-631-101	Subpanel for AE-631, 16 gauge, perforated for #8 Type A sheet metal screws, flanged	22-1/2 wide x 28 high (572 x 711)

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## Pre-Installation

### Inspection

Visually inspect the carton for damage. If damaged, notify the appropriate carrier immediately. If undamaged, open the carton and visually inspect the device for obvious defects. Return damaged or defective products. Check the part number on the unit to be sure the correct panel is being installed.

### Required Installation Items

- Tools (not provided):
  - Appropriate screwdriver for mounting screws
  - Appropriate drill and drill bit for mounting screws
- Appropriate subpanel
- Mounting screws (not provided)

## Installation

### Caution:

Installer must be a qualified, experienced technician

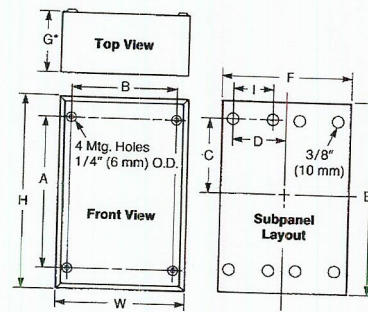
Avoid locations where excessive moisture, corrosive fumes or vibration are present. NEMA Type 1 enclosures are intended for indoor use primarily to provide a degree of protection against contact with the enclosed equipment.

### Grounding

**Caution:** Green grounding wire from conduit must be securely fastened to subpanel. Painted surface of subpanel must be broken to assure proper grounding.

### Mounting

1. Remove panel cover.
2. Mounting panel:
  - a. **To mount the wall section on a concrete, concrete block or masonry wall**, mark and drill tight-fitting holes for 1/4" lag bolts in lead anchors. The anchors should be placed in the block, brick or other masonry, not in mortar joints (Figure 2). To mount the unit on a wood frame, use 1/4" diameter lag bolts screwed into either the framing itself (Figure 3) or into 3/4" (19mm) thick wood or plywood backing board securely fastened to the framing (Figure 3).
  - b. **To mount on metal framed walls**, mount the controller to a backing board as described in step 2a or mount directly to framing (Figure 5). The backing board should be mounted to the framing with screws and expansion sleeves in drilled holes.
3. Replace panel door.



Cabinet Part Number	Dimensions (Inches)†									
	Cabinet					Subpanel				
	W	H	G*	A	B	C	D	E	F	I
AE-630	16	24	7	18-1/2	13	9-1/4	6-1/2	22	14	—
AE-631	24	32	7	26-1/2	21	13-1/4	10-1/2	30	22	—
AE-632	42	36	7	33	39	16-1/2	18	34	40	15

†Metric Conversion: 1" = 25.4 mm.  
\*Usable depth 1/2" less than G dimension.

Figure-1 Mounting Dimensions.

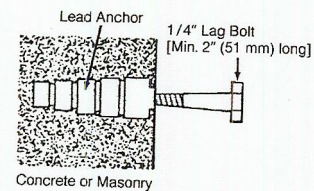


Figure-2 Mounting on Concrete, Concrete Block or Masonry Wall.

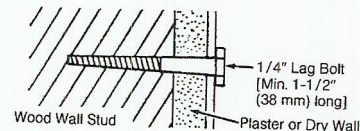


Figure-3 Mounting to Wood Framing.

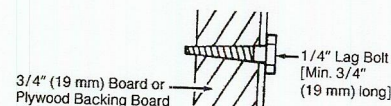


Figure-4 Mounting on Backing Board.

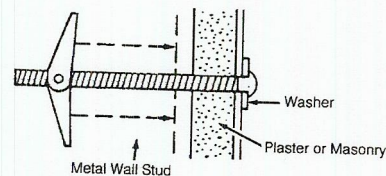


Figure-5 Mounting on Metal-Framed Wall.

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